

motion control SIEMOSYN MOTORS

Permanent Magnet Excited Synchronous Motors 0.31 kW to 22.9 kW **SIEMENS**

Related Catalogs

MICROMASTER 411/COMBIMASTER 411 DA 51.3

0.37 kW to 3 kW

Order No.:

German: E86060-K5251-A131-A2 English: E86060-K5251-A131-A2-7600

SIMOVERT MASTERDRIVES VC DA 65.10

0.55 kW to 2300 kW

Order No.:

German: E86060-K5165-A101-A3 English: E86060-K5165-A101-A3-7600

SIMOVERT MASTERDRIVES MC DA 65.11

0.55 kW to 250 kW

Order No.:

German: E86060-K5165-A111-A3 English: E86060-K5165-A111-A3-7600

Synchronous and asynchronous servomotors for SIMOVERT MASTERDRIVES

DA 65.3

Order No.:

German: E86060-K5465-A301-A1 English: E86060-K5465-A301-A1-7600

Low-Voltage Motors M 11

Order No.:

German: E86060-K1711-A101-A2 English: E86060-K1711-A101-A2-7600

Getriebemotoren M 15

Order No.:

German: E86060-K1715-A101-A3

Components for automation CA 01

Order No.:

German: E86060-D4001-A100-C1 English: E86060-D4001-A110-B9-7600

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SIEMOSYN Motors

Permanent Magnet Excited Synchronous Motors 0.31 kW to 22.9 kW

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The products and systems described in this catalog are manufactured under application of a certified quality management system in accordance with DIN EN ISO 9001 (Reg. No. DE-000357 QM). The certificate is recognized in all IQNet countries.

SIEMENS

Overview		Page 3
Benefits		3
Application		3
Technical data		4
Selection and ordering data		5
Options		11
More information	Distributed drives	12
Appendix	Siemens contacts worldwide Service & Support Conditions of sale	14

and delivery

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Permanent Magnet Excited Synchronous Motors

Overview



The SIEMOSYN® 1FU8 motors are permanent magnet excited synchronous motors with a squirrel-cage winding for asynchronous self-starting. They can be operated as constant-speed drives on the mains, or as variable-speed single-motor or multimotor drives on the inverter.

For preference, the SIEMOSYN 1FU8 motors are supplied with the SIMOVERT® MASTERDRIVES, or SINAMICS® ranges of converters, or with MICROMASTER® inverters.

The mechanical design (size, housing, end plates, shaft dimensions, etc.) is identical to that of the 1LA7 three-phase conventional motors (IEC standard).

The motors are available as standard up to a speed of 15,000 min⁻¹. A constant drive torque is available within a large frequency/speed range.

Benefits

- The motors do not require speed encoders so there is no need for speed encoder feedback (lower component/installation/assembly/cabling costs).
- The speed accuracy of single-motor and multi-motor drives is directly proportional to the frequency of the power supply system of the inverter.
- The motors in multi-motor drives run synchronously without additional electronic overhead.
- This principle results in low losses of the rotor and excitation, and this leads to a high level of efficiency comparable with other motors, and savings on operating and energy costs.
- Constant torque in the defined frequency range
- Load-independent speed over the frequency range
- Electrical braking, holding torque at standstill possible with DC
- Demagnetization-proof motor design
- High degree of protection

Application

The SIEMOSYN 1FU8 motors are used where in general high demands are made with regard to speed stability and the synchronous operation of several interconnected motors.

Whether used as single-motor or multi-motor drives, they are suitable for applications where load-independent speeds or synchronous operation are required under strict observance of defined speed relations within a large frequency range, such as in the:

- Chemical fiber industry (spinning pumps, godets, drive rollers)
- Texturing plants (draw godets)
- Rolling mills (roller table motors)
- Transport systems (conveyor belts)
- Glass industry (transport belts)

Machine type	Self-starting permanent magnet excited synchronous motor
Magnet material	Rare-earth/ferrite magnet material
Insulation of the stator winding in accordance with EN 60034-1 (IEC 60034-1)	Temperature class F for a winding temperature of up to 105 K at an ambient temperature of 40 $^{\circ}\text{C}$
Operating voltage	Unrestricted operation on the mains or frequency converter according to rating plate
Standards and regulations	The motors comply with the appropriate standards and regulations, especially IEC 60034
Type of construction	In accordance with EN 60034-7 (IEC 60034-7), see types of construction
Terminal box arrangement (view onto DE)	Тор
Terminal box connection type	Terminals in the terminal box for motor connection and PTC thermistor
Degree of protection in accordance with EN 60034-5 (IEC 60034-5)	IP54 for 2-pole motors IP55 for 4-pole and 6-pole motors
Permissible ambient temperature	−20 °C to +40 °C
Cooling	Self-cooling
Temperature monitoring	Motor protection through PTC thermistor with 3 built-in temperature sensors for shutdown
Paint finish	RAL 7030, stone gray
Shaft end on the drive end in accordance with DIN 748-3 (IEC 60072-1)	Shaft end on the drive end with featherkey and featherkey way (half-key balan ing)
Radial eccentricity, concentricity, and axial eccentricity in accordance with DIN 42955 (IEC 60072-1)	Tolerance N (normal)
Vibration severity in accordance with EN 60034-14 (IEC 60034-14)	Grade N (normal)
Options	Vibration severity grade R or S
	Reduced radial eccentricity grade R
	Cast iron enclosure
	Location bearing DE or NDE
	Radial shaft sealing ring for gear attachment
	Metal fan
	Textile fan cover
	D-end bearings for increased cantilever forces
	Regreasing device Torsed vertilation
	Forced ventilation Terminal have leasted an left or right.
	 Terminal box located on left or right Modular built-on brake
	Modular built-on brake Gear attachment
	Connected modular frequency converter with or without gear

Selection and ordering data

Structure of order number

		1	2	3	4	5	6	7	8	9	1	O 1	1 :	12	
Order number		1	F	U	8	0	8	3	- 4	1	. 4	١ ;	3	1	- :
1st to 4th position	SIEMOSYN 1FU8 motor	1	1		1										
5th and 6th position	Motor frame size, coded from 71M to 160L														
7th position	Length														
8th position (number)	Number of poles														
9th position	Ventilation T = self-cooled W = non ventilated														
10th position	Power range A = power range 7 B = power range 5 C = special application D = power range 7 for frame sizes 132 and 160 E = power range 5 for frame sizes 132 and 160														
11th position	Voltage characteristic number/winding design 1 = 80 V/50 Hz 2 = 100 V/50 Hz 3 = 125 V/50 Hz 6 = 200 V/50 Hz 8 = 400 V/50 Hz														
12th position	Type of construction														
-Z	Special versions only in conjunction with order co	de a	and	plai	ntex	ct wł	nere	e a	oplic	abl	Э				

Order example

Three-phase motor IP55, speed range 600 to 4800 $\rm min^{-1}$ $M = \rm constant = 5~\rm Nm$ in the speed range

Type of construction IM B5

Special version:

- PTC thermistor for warning and shutdown
- Radial shaft sealing ring for gear installation

Order no. according to selection table	1FU8 083-4TA3□ (A11, standard)
Type of construction IM B5	1
Special version	-Z
PTC thermistor for warning and shutdown	A12
Radial shaft sealing ring DE	K17
Specify when ordering	1FU8 083-4TA31-Z A12 + K17

1FU8 motors, 2-pole, 50 Hz/3000 min⁻ $M = \text{constant for 20 to 250 Hz/1200 to 15000 min}^{-1}$

Selection and ordering data

M = constant for 20 Hz to f _{max}	Values a	t 50 Hz		Values a	ıt max. frequ	uency				
Rated load torque	Rated power	Rated current	Inrush current	Rated power	Rated current	Inrush current	Frame size	Order no.	Max. external moment of inertia	Weight for type of con- struction IM B5
<i>M</i> _N Nm	P _N kW	I _N A	I ₁	P _N kW	I _N A	<i>I</i> ₁ A			J _{ext} kgm ²	annray ka
max. frequenc				****	• • •	A			kgm-	approx. kg
1.3	0.41	2.0	7.3	_	_	_	80	1FU8 080-2TA8□	0.023	9
2.2	0.7	2.9	11.8	_	_	_	80	1FU8 083-2TA8□	0.035	11
2.9	0.9	3.8	17.5	_	_	_	80	1FU8 086-2TA8□	0.045	12
7.3	2.3	6.8	43	_	_	_	112	1FU8 113-2TA8□	0.3	29
max. frequenc	y 100 Hz a	it <i>U</i> _N = 200 \	//50 Hz, ma	x. speed 60	000 min ⁻¹					
1.3	0.41	4.1	14.6	0.82	4.2	21.7	80	1FU8 080-2TA6□	0.023	9
2.2	0.7	5.8	23.5	1.4	6.0	34.6	80	1FU8 083-2TA6□	0.035	11
2.9	0.9	7.2	33	1.8	7.5	48	80	1FU8 086-2TA6□	0.045	12
7.3	2.3	13.5	85	4.6	14.1	130	112	1FU8 113-2TA6□	0.25	29
max. frequenc	y 160 Hz a	it <i>U</i> _N = 125 \	//50 Hz, ma	x. speed 90	600 min ⁻¹					
1.3	0.41	5.5	18.8	1.31	5.8	33	80	1FU8 080-2TA3□	0.023	12
2.2	0.7	8.5	30.6	2.24	9.1	52.4	80	1FU8 083-2TA3□	0.035	14
2.9	0.9	13	58	2.92	13.5	100	80	1FU8 086-2TA3□	0.045	15
7.3	2.3	22	140	7.3	24.5	240	112	1FU8 113-2TA3□	0.2	35
max. frequenc	y 200 Hz a	it <i>U</i> _N = 100 \	//50 Hz, ma	x. speed 12	2000 min ⁻¹					
1.3	0.41	7.9	29.2	1.63	9.0	55.3	80	1FU8 080-2TA2□	0.02	12
2.2	0.7	10.2	40.5	2.8	11.2	74	80	1FU8 083-2TA2□	0.03	14
2.7	0.85	14.2	66.3	3.5	15.2	121	80	1FU8 086-2TA2□	0.04	15
6.5	2,04	21	130	8.2	22	225	112	1FU8 113-2TA2□	0.2	35
max. frequenc	, , , , , , , , , , , , , , , , , , ,	it <i>U</i> _N = 80 V	50 Hz. max	speed 150	000 min ⁻¹					
1.3	0.41	9.0	33.6	2.04	11	66.6	80	1FU8 080-2TA1□	0.017	12
2.2	0.7	13	44	3.46	14	83.5	80	1FU8 083-2TA1□	0.025	14
2.4	0.75	14.5	83	3.8	16.7	140	80	1FU8 086-2TA1□	0.033	15

When ordering options, an encrypted order code must additionally be specified for each design desired (plaintext where applicable). Order codes must not be repeated in plaintext. Order No.: **1FU8** Order code(s) □□□ + □□□ + □□□

1FU8 motors, 4-pole, 50 Hz/1500 min⁻¹ $M = \text{constant for 20 to 200 Hz/600 to 6000 min}^{-1}$

0-14:			-1-1-
Selection	and	oraerina	aata

M = constant for 20 Hz to f _{max}	Values a	t 50 Hz		Values a	Values at max. frequency						
Rated load torque	Rated power	Rated current	Inrush current	Rated power	Rated current	Inrush current	Frame size	Order no.	Max. external moment of inertia	Weight for type of con- struction IM B5	
<i>M</i> _N Nm	P _N kW	I _N A	<i>I</i> ₁ A	P _N kW	I _N A	<i>I</i> ₁ А			J _{ext} kgm ²	approx. kg	
max. frequenc	y 50 Hz at	<i>U</i> _N = 400 V/	/50 Hz, max.	speed 15	00 min ⁻¹						
2	0.31	0.7	2.4	_	_	_	71	1FU8 073-4TA8□	0.006	6	
2.6	0.41	0.9	3.2	-	_	_	71	1FU8 076-4TA8□	0.008	7	
3.5	0.55	1.2	3.9	-	-	-	80	1FU8 080-4TA8□	0.007	9	
5	0.79	1.7	5.7	_	-	-	80	1FU8 083-4TA8□	0.01	10	
7	1.1	2.3	9.2	_	-	-	80	1FU8 086-4TA8□	0.013	12	
8.5	1.33	3.1	14.3	_	-	-	90	1FU8 096-4TA8□	0.07	16	
9.7	1.52	3.2	15.8	_	-	-	90	1FU8 098-4TA8□	0.08	18	
18	2.83	6.7	33.7	-	-	_	112	1FU8 113-4TA8□	0.15	31	
max. frequenc	y 100 Hz a	it U _N = 200 \	//50 Hz, max	x. speed 3	000 min ⁻¹		l .				
2	0.31	1.4	4.8	0.62	1.5	7.7	71	1FU8 073-4TA6□	0.012	6	
2.6	0.41	1.7	6.3	0.82	1.8	9.9	71	1FU8 076-4TA6□	0.015	7	
3.5	0.55	2.4	7.8	1.1	2.4	13	80	1FU8 080-4TA6□	0.015	9	
5	0.79	3.4	11.4	1.57	3.3	19	80	1FU8 083-4TA6□	0.025	10	
7	1.1	4.5	18.4	2.2	4.5	30.3	80	1FU8 086-4TA6□	0.03	12	
8.5	1.33	6.1	28.5	2.67	6.2	42.9	90	1FU8 096-4TA6□	0.13	16	
9.7	1.52	6.4	31.6	3.05	6.4	45.8	90	1FU8 098-4TA6□	0.15	18	
18	2.83	13.1	66.8	5.65	13.4	95.2	112	1FU8 113-4TA6□	0.4	31	
max. frequenc	y 160 Hz a	it <i>U</i> _N = 125 \	//50 Hz, max	x. speed 4	800 min ⁻¹						
2	0.31	2.2	8.2	1.0	2.5	17	71	1FU8 073-4TA3□	0.012	6	
2.6	0.41	2.7	10.0	1.31	2.9	19.7	71	1FU8 076-4TA3□	0.015	7	
3.5	0.55	3.8	12.2	1.76	3.8	26.5	80	1FU8 080-4TA3□	0.015	9	
5	0.79	5.3	19.3	2.51	5.3	42.3	80	1FU8 083-4TA3□	0.025	10	
7	1.1	7.2	29.4	3.52	7.2	63.8	80	1FU8 086-4TA3□	0.03	12	
8.5	1.33	9.7	50	4.27	10.0	93.3	90	1FU8 096-4TA3□	0.15	16	
9.7	1.52	10.3	52.3	4.88	10.3	90.5	90	1FU8 098-4TA3□	0.18	18	
18	2.83	22.4	117	9.05	23.5	211	112	1FU8 113-4TA3□	0.4	31	
max. frequenc	y 200 Hz a	it <i>U</i> _N = 100 \	//50 Hz, max	x. speed 6	000 min ⁻¹						
2	0.31	2.7	9.5	1.26	3.0	21.4	71	1FU8 073-4TA2□	0.012	6	
2.6	0.41	3.5	12.7	1.63	3.7	27.7	71	1FU8 076-4TA2□	0.015	7	
3.5	0.55	4.8	15.6	2.2	4.9	37.7	80	1FU8 080-4TA2□	0.015	9	
5	0.79	6.7	25	3.14	6.7	61.5	80	1FU8 083-4TA2□	0.025	10	
7	1.1	9.0	36.8	4.4	9.0	88.7	80	1FU8 086-4TA2□	0.03	12	
8.5	1.33	12.1	57	5.34	12.9	113	90	1FU8 096-4TA2□	0.15	16	
9.7	1.52	12.7	63.3	6.1	12.7	115	90	1FU8 098-4TA2□	0.18	18	
	2.83	26.2	134	11.3	27.3	251	112	1FU8 113-4TA2□	0.4	31	

When ordering options, an encrypted order code must additionally be specified for each design desired (plaintext where applicable). Order codes must not be repeated in plaintext.

Order No.: **1FU8** ----**T**----**Z**Order code(s) ----+ + ----+

1FU8 motors, 4-pole, 50 Hz/1500 min⁻ $M = \text{constant for } 13.3 \text{ to } 200 \text{ Hz}/400 \text{ to } 6000 \text{ min}^{-1}$

Selection and ordering data

M = constant for 13.3 Hz to f_{max}	Values a	t 50 Hz		Values a	ıt max. frequ	iency				
Rated load torque	Rated power	Rated current	Inrush current	Rated power	Rated current	Inrush current	Frame size	Order no.	Max. external moment of inertia	Weight for type of con- struction IM B5
M _N	P_{N}	I_{N}	I_1	P_{N}	I_{N}	I_1			J _{ext}	
Nm	kW	А	А	kW	A	А			kgm ²	approx. kg
max. frequency				speed 15	00 min ⁻¹		_			
2.5	0.38	1.0	3.9	-	_	-	80	1FU8 080-4TA8□	0.005	9
5.2	0.82	1.7	9.2	_	_	-	80	1FU8 086-4TA8□	0.01	12
8	1.26	2.7	15.8	_	-	-	90	1FU8 098-4TA8□	0.06	18
16	2.51	6.0	33.7	-	-	-	112	1FU8 113-4TA8□	0.11	31
max. frequency	y 100 Hz a	it <i>U</i> _N = 200 \	V/50 Hz, ma	x. speed 3	000 min ^{–1}					
2.5	0.38	2.0	7.8	0.79	2.0	13	80	1FU8 080-4TA6□	0.011	9
5.2	0.82	3.4	18.4	1.63	3.4	30.3	80	1FU8 086-4TA6□	0.022	12
8	1.26	5.5	31.6	2.51	5.5	45.8	90	1FU8 098-4TA6□	0.11	18
16	2.51	12.0	66.8	5.03	12.3	95.2	112	1FU8 113-4TA6□	0.33	31
max. frequency	y 160 Hz a	it <i>U</i> _N = 125 \	V/50 Hz, ma	x. speed 4	800 min ⁻¹					
2.5	0.38	2.8	12.2	1.26	2.9	26.5	80	1FU8 080-4TA3□	0.011	9
5.2	0.82	5.3	29.4	2.61	5.3	63.8	80	1FU8 086-4TA3□	0.022	12
8	1.26	8.8	52.3	4.02	9.0	90.5	90	1FU8 098-4TA3□	0.13	18
16	2.51	20.7	117	8.04	21.8	211	112	1FU8 113-4TA3□	0.33	31
max. frequency	y 200 Hz a	it <i>U</i> _N = 100 \	V/50 Hz, ma	x. speed 6	000 min ^{–1}		1			
2.5	0.38	4.1	15.6	1.57	4.1	37.7	80	1FU8 080-4TA2□	0.011	9
5.2	0.82	6.7	36.8	3.27	6.8	88.7	80	1FU8 086-4TA2□	0.022	12
8	1.26	10.9	63.3	5.03	11.1	115	90	1FU8 098-4TA2□	0.13	18
16	2.51	23.9	134	10.1	25.1	251	112	1FU8 113-4TA2□	0.33	31

When ordering options, an encrypted order code must additionally be specified for each design desired (plaintext where applicable). Order codes must not be repeated in plaintext. Order No.: **1FU8** Order code(s) □□□ + □□□ + □□□

1FU8 motors, 6-pole, 50 Hz/1000 min⁻¹ $M = \text{constant for } 20 \text{ to } 200 \text{ Hz/400 to } 4000 \text{ min}^{-1}$

Selection and ordering data

M = constan for 20 Hz to f_{max}	t Values a	at 50 Hz		Values a	it max. freqi	uency				
Rated load torque	Rated power	Rated current	Inrush current	Rated power	Rated current	Inrush current	Frame size	Order no.	Max. external moment of inertia	Weight for type of con- struction IM B5
<i>M</i> _N Nm	P _N kW	I _N A	<i>I</i> ₁ A	P _N kW	I _N A	I_1 \land			J _{ext} kgm ²	approx. kg
max. freque	ncy 50 Hz at	<i>U</i> _N = 400 V	/50 Hz, max	. speed 10	00 min ⁻¹		•			
34	3.6	8.1	36	_	_	_	132	1FU8 134-6TD8□	1.3	58
59.6	6.24	13.5	73	-	-	_	160	1FU8 167-6TD8□	2	109
max. freque	ncy 100 Hz a	at <i>U</i> _N = 200 '	V/50 Hz, ma	x. speed 2	000 min ⁻¹		•			
34	3.6	16.2	70	7.2	17.1	93	132	1FU8 134-6TD6□	1.3	58
59.6	6.24	26.8	146	12.48	28	188	160	1FU8 167-6TD6□	2	109
max. freque	ncy 160 Hz a	at <i>U</i> _N = 125 '	V/50 Hz, ma	x. speed 3	200 min ⁻¹		•			
28.9	3	28	111	9.7	31.2	160	132	1FU8 134-6TD3□	1.3	58
54.6	5.7	52	231	18.3	58	333	160	1FU8 167-6TD3□	2	109
max. freque	ncy 200 Hz a	at <i>U</i> _N = 100 '	V/50 Hz, ma	x. speed 4	000 min ⁻¹		•			
28.9	3	35.1	140	12.1	42	203	132	1FU8 134-6TD2□	1.3	58
54.6	5.7	65.5	290	22.9	78	437	160	1FU8 167-6TD2□	1.5	109

When ordering options, an encrypted order code must additionally be specified for each design desired (plaintext where applicable). Order codes must not be repeated in plaintext.

Order No.: **1FU8** - - **T** - - **Z**Order code(s) - - + - - + - - -

Permanent Magnet Excited Synchronous Motors

Selection and ordering data

Order no. supplement, 12th position of the order no., type of construction

12th Order no. poin accordance wi Size 71M to 160L	sition, type th DIN EN 60	of construction 034-7	Code 12th position	Order code
IM B3			0	-
IM B6/IM 1051, IM B7/IM 1061, IM B8/IM 1071			0	-
IM V5/IM 1011 without protective cover			0	– M1D
IM V6/IM 1031			0 9	- M1E
IM V5/IM 1011 with protective cover			g ¹⁾	M1F
Flange				
IM B5/IM 3001			1	-
IM V5/IM 3011 without protective cover			1 8	-
IM V1/IM 3011 with protective cover			4 1)	-
IM V3/IM 3031			1 9	- M1G
IM B35/IM 2001			6	-
Standard flange				
IM B14/IM 3601, IM V19/IM 3631, IM V18/IM 3611 without protective cover	£ (1)		2	-
IM V18/IM 3611 with protective cover			g ¹⁾	M2A
IM B34/IM 2101			7	-

12th Order no. poin accordance wit Size 71M to 160L	ruction	Code 12th position	Order code	
Special flange				
IM B14/IM 3601, IM V19/IM 3631, IM V18/IM 3611 without protective cover			3	-
IM V18/IM 3611 with protective cover			9 ¹⁾	M2B
IM B34/IM 2101			9	M2C

The flanges are assigned to the frame sizes in DIN EN 50347 as FF with through-holes.

A flanges in accordance with DIN 42948 continue to be valid.

The standard flanges are assigned to the frame sizes in DIN EN 50347 as FT with threaded holes.

C flanges in accordance with DIN 42948 continue to be valid.

The special flange was assigned as a large flange in the previous DIN 42677.

The dimensions of the following types of construction are identical:

IM B3, IM B6, IM B7, IM B8, IM V5 and IM V6 IM B5, IM V1 and IM V3 IM B14, IM V18 and IM V19

The motors in the standard power range are available in the standard types of construction IM B3, IM B5 or IM B14, and can be operated in mounting positions IM B6, IM B7, IM B8, IM V5, IM V6, IM V1, IM V3 (up to frame size 160L) or IM V18 and IM V19. Eyebolts are available for transport and installation in a horizontal position. In conjunction with the eyebolts, for the purpose of stabilizing the position when the motor is arranged vertically, additional lifting straps (DIN EN 1492-1) and/or clamping bands (DIN EN 12195-2) must be used. If mounting position IM V1 is ordered, eyebolts are supplied for vertical mounting.

For this reason, they are normally designated only with the basic type of construction on the rating plate.

In the case of all types of construction with shaft end down, the version "with protective cover" is recommended.

Options

Order codes

Order no.:

1FU8

Order codes:

Overview of "special versions"

OVERVIEW OF	Special versions
Order code	Special versions
Winding and	motor protection
Standard	Motor protection through PTC thermistor with 3 built-in temperature sensors for shutdown
A12	Motor protection through PTC thermistor with 6 built-in temperature sensors for warning and shutdown
A23	Motor temperature monitoring using built-in temperature sensor KTY 84-130
A25	Motor temperature monitoring using built-in temperature sensors 2 x KTY 84-130
Paint finish	
Standard	Special finish in RAL 7030 stone gray
K23	Without paint finish (cast iron, with primer)
K24	Without paint finish, but with primer
K27	Special finish in RAL 6011 reseda green
K28	Special finish in RAL 7031 blue gray
L42	Special finish in RAL 7032 pebble gray
L43	Special finish in RAL 9005 jet black
M16	Special finish in RAL 1002 sand yellow
M17	Special finish in RAL 1013 pearl white
M18	Special finish in RAL 3000 flame red
M19	Special finish in RAL 6021 pale green
M20	Special finish in RAL 7001 silver gray
M21	Special finish in RAL 7035 light gray
M22	Special finish in RAL 9001 cream
M23	Special finish in RAL 9002 gray white
Y54	Special paint finish in other colors: RAL
Modular tech	nology
C00	Brake supply voltage 24 V DC
C01	Brake supply voltage 2 AC 400 V, 50 Hz
G17	Mounting of separately driven fan
G26	Mounting of brake 1 AC 230 V, 50/60 Hz
K82	Manual brake release with lever

Order code	Special versions			
Inverter installation				
H96	Prepared for mounting of the MICROMASTER 411 to 1FU8			
Mechanical o	design			
K01	Vibration severity grade R			
K02	Vibration severity grade S			
K04	Reduced radial eccentricity tolerance L = 0.025mm			
K09	Terminal box on RHS (view onto DE)			
K10	Terminal box on LHS (view onto DE)			
K16	Second standard shaft end			
K17	Radial shaft sealing ring with hardened shaft			
K20	Bearing for increased cantilever forces from frame size 112			
K35	Version with metal fan			
K40	Regreasing device from frame size 112			
K83	Rotation of the terminal box through 90°, cable entry from DE			
K84	Rotation of the terminal box through 90°, cable entry from NDE			
K85	Rotation of terminal box through 180°			
K94	Location bearing DE			
L04	Location bearing NDE			
L13	External earthing			
L68	Full-key balancing			
L71	Cast-iron end shield DE			
L99	Wire-lattice pallet			
M07	Cast-iron end shield NDE			
M28	Cast-iron housing for frame sizes 112-160			
Y58	Non-standard shaft end: plaintext + drawing (DE shaft end)			
Y82	Additional rating plate			
Safety and s	tartup guide/certification			
B00	Without safety and startup guide. A waiver is required from the customer.			
B01	With one safety and startup guide per box pallet			
B02	Works test certificate 2.3 in accordance with EN 10 204			

Permanent Magnet Excited Synchronous Motors

Distributed drives

More information

SIEMOSYN 1FU8 motors with integral MICROMASTER 411 inverter

SIEMOSYN motors with integral inverters form a variable-speed drive with a superior control response. These variable-speed drives are used wherever there is no space for an inverter/control cabinet.

Here, the SIEMOSYN 1FU8 motor and the MICROMASTER 411 inverter are designed to be connected to each other, and where otherwise both components are physically separate (the motor at the work machine, the inverter in the control cabinet) they merge into one compact unit. The following advantages are added to the benefits of the SIEMOSYN motor:

- The versatile and communications-enabled inverter electronics with links to bus systems make a significant contribution toward minimizing energy costs within the scope of the automation solution.
- Significant time and cost benefits over conventional solutions:
- Řeductions in control cabinet requirements (no need for control cabinet, inverter is attached to the motor)
- Reductions in mounting and installation overhead (motor and inverter are supplied ready-mounted, no wiring between the two components)
- Reduced noise emissions (EMC) since the connection between the motor and the inverter is only a few centimeters within the housing. There are consequently no cable length problems, so savings are made on inverter output components (long cables).
- Savings in configuring and engineering overhead since the motor and inverter units are optimally matched according to customer requirements and are supplied as a complete, ready-mounted drive unit.
- Offloading of the controller thanks to integral monitoring functions of the frequency inverter.
- Integrated communication from the control level right down to the field level guarantees transparent access to all components of the system.
- Service-friendly thanks to a new adapter concept that enables easy separation of motor and inverter.
- Problem-free replacement of constant-speed motors with variable-speed inverter motors since the SIEMOSYN motors have the same mechanical dimensions as the conventional asynchronous motors.
- Decentralization of several units:
 - In the control cabinet, heat losses are channeled to the outside and necessary air conditioning can be minimized. Space is saved in the control cabinet, and the integration of the MICROMASTER 411 into the motor increases space requirements only negligibly.
- Simple and problem-free wiring and installation enable easy retrofitting of speed-controlled compact drives in existing plants.
- The MICROMASTER 411 can either be installed on the motor or wall-mounted in the immediate vicinity of the motor.



MICROMASTER 411

The frequency inverter is contained in the DA 51.3 Catalog that includes the entire product range with ordering data, technical specifications and explanations.

The modular design makes it possible to individualize MICROMASTER 411 orders, including accessories, for example:

- Basic operator panel (BOP) for parameterizing the inverter
- Advanced operator panel (AOP) with multi-language display
- PROFIBUS module
- ASI module
- DeviceNet module
- Combination module consisting of brake resistor and electromechanical brake control
- Electromechanical brake control module
- PC connection kit
- PC startup programs

Inverter data

- 0.37 to 3 kW, 3 AC 400 V
- Degree of protection IP66, natural ventilation
- Galvanic isolation between the electronics and the connection terminals
- Parameter sets for fast startup and cost savings
- Operation without operator panel possible (using jumpers and/or control potentiometer)
- Integrated control potentiometer accessible from outside
- *U/f* characteristic (freely configurable)

If desired, the motors with integral inverter are optimally matched, mounted, tested, and parameterized in accordance with customer requirements.

Distributed drives

More information

SIEMOSYN 1FU8 motors with/without integral MICROMASTER 411 inverter, with integral gears

The 1FU8 motors can also be supplied as geared motors with/without integral frequency inverter. The gears are identical with the gears described in Catalog M15. Instead of the 1LA7 squirrel-cage motor, the permanent magnet excited SIEMOSYN 1FU8 synchronous motor is used.

Siemens geared motors enable individual solutions for diverse tasks in drive engineering. The host of possible combinations makes optimal adaptation to the many drive situations possible. Depending on design, the gears are available for a transfer range of 2.78 to 485 and a maximum output torque of 80 to 12000 Nm at a drive power rating up to 7.5 kW.



Technical data

Gears		Helical gears	Offset shaft gears	Angular gears
Output torque	Nm	80 to 5800	130 to 11500	120 to 12000
Transfer		2.78 to 259	3.69 to 297	4.85 to 485

Appendix

Siemens contacts worldwide







Αt

http://www.siemens.com/ automation/partner

you can find details of Siemens contact partners worldwide responsible for particular technologies.

In most cases you can find a partner for:

- Technical Support,
- Spare parts/repairs,
- Service,
- Training,
- Sales or
- Consultation/engineering.

You start by selecting a

- Country,
- Product or
- Industrial sector.

By specifying the remaining criteria you will find the right contact partner:

Need more information?

Then fax us! Under the fax no. 0 08 00-74 62 84 27

you will find further information.

AC Motors Appendix · Service & Support

Our services for every phase of your project

In the face of harsh competition you need optimum conditions to keep ahead all the time:

A strong starting position. A sophisticated strategy and team for the necessary support – in every phase.

Service & Support from Siemens provides this support with a complete range of different services for automation and drives.

In every phase: from planning and startup to maintenance and upgrading.

Our specialists know when and where to act to keep the productivity and cost-effectiveness of your system running in top form.

Online Support



The comprehensive information system available round the clock via Internet ranging from Product Support and Service & Support services to Support Tools in the Shop.

http://www.siemens.com/ automation/service&support

Technical Support



Competent consulting in technical questions covering a wide range of customeroriented services for all our products and systems.

In Europe (headquarters), call:

Tel.: +49 (0)180 50 50 222 Fax: +49 (0)180 50 50 223 E-Mail: adsupport@siemens.

In the United States, call toll-free:

Tel.: +1 800 333 7421 Fax: +1 423 262 2200

E-Mail: solutions.support@sea. siemens.com

In Canada, call: Tel.: +1 888 303 3353 E-Mail: cic@siemens.ca

In Asia:

Tel.: +86 10 6475 7575 Fax: +86 10 6474 7474 E-Mail: adsupport.asia@ siemens.com

Technical Consulting



Support in the planning and designing of your project from detailed actual-state analysis, target definition and consulting on product and system questions right to the creation of the automation solution. 1)

Configuration and Software Engineering



Support in configuring and developing with customeroriented services from actual configuration to implementation of the automation project. 1)

Service On Site



With Service On Site we offer services for startup and maintenance, essential for ensuring system availability.

In Germany, call: **Tel.: 0180 50 50 444** ¹)

In the United States, call toll-free:

Tel.: +1 800 333 7421

In Canada, call:

Tel.: +1 888 303 3353

Repairs and Spare Parts



In the operating phase of a machine or automation system we provide a comprehensive repair and spare parts service ensuring the highest degree of operating safety and reliability.

In Germany, call: Tel.: 0180 50 50 448 1) In the United States, call

toll-free:

Tel.: +1 800 241 4453 In Canada, call: Tel.: +1 888 303 3353

Optimization and Upgrading



To enhance productivity and save costs in your project we offer high-quality services in optimization and upgrading. 1)

¹⁾ For the right partner for your country, please look at our Internet site at:

Appendix

Terms and conditions of sale and delivery in Germany

By using this catalog you can acquire hardware and software products described therein from the Siemens AG subject to the following terms. Please note! The scope, the quality and the conditions for supplies and services, including software products, by any Siemens entity having a registered office outside of Germany, shall be subject exclusively to the General Terms and Conditions of the respective Siemens entity.

for customers based in Germany

The General Terms of Payment as well as the General Conditions for the Supply of Products and Services of the Electrical and Electronics Industry shall apply.

For software products, the <u>General License Conditions for Software Products for Automation and Drives for Customers with Seat or registered Office in Germany shall apply.</u>

for customers with a seat or registered office outside of Germany

The General Terms of Payment as well as the General Conditions for Supplies of Siemens, Automation and Drives for Customers with a Seat or registered Office outside of Germany shall apply.

For software products, the <u>General License Conditions for Software Products for Automation and Drives for Customers with</u>
Seat or registered Office outside of Germany shall apply.

General

The prices are in € (Euro) ex works, exclusive of packaging.

The sales tax (value added tax) is <u>not included</u> in the prices. It shall be debited separately at the respective rate according to the applicable legal regulations.

In addition to the prices of products which include silver and/or copper, surcharges may be calculated if the respective limits of the notes are exceeded.

Prices are subject to change without prior notice. We will debit the prices valid at the time of delivery.

The dimensions are in mm. Illustrations are not binding.

Insofar as there are no remarks on the corresponding pages, – especially with regard to data, dimensions and weights given – these are subject to change without prior notice.

Comprehensive Terms and Conditions of Sale and Delivery are available free of charge from your local Siemens business office under the following Order Nos.:

- 6ZB5310-0KR30-0BA0 (for customers based in the Federal Republic of Germany)
- 6ZB5310-0KS53-0BA0 (for customers based outside of the Federal Republic of Germany)

or download them from the Internet: http://www.siemens.com/automation/mal (A&D Mall Online-Help System)

Export regulations

The products listed in this catalog may be subject to European / German and/or US export regulations.

Therefore, any export requiring a license is subject to approval by the competent authorities.

According to current provisions, the following export regulations must be observed with respect to the products featured in this catalog:

AL Number of the German Export List

Products marked other than "N" require an export license. In the case of software products, the export designations of the relevant data medium must also be generally adhered to. Goods labeled with an "AL not equal to N" are subject to a European or German export authorization when being

exported out of the EU.

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Products marked other than "N" are subject to a re-export license to specific countries.

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The deciding factors are the AL or ECCN export authorization indicated on order confirmations, delivery notes and invoices.

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Responsible for
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Siemens AG Automation & Drives Motion Control Systems Postfach 31 80 D-91050 Erlangen Germany

Catalogs of the Automation and Drives Group (A&D) Further information can be obtained from our branch offices listed in the appendix of this catalog

Automation & Drives	Catalog	Low-Voltage Controls and Distribution	Catalog	
nteractive catalog on CD-ROM		Low-Voltage Controlgear, Switchgear and Systems	NS K	
Components for Automation & Drives	CA 01	Communication-Capable Controlgear, Controlgear with SIRIUS, SIGUARD Safety Systems, Control and Signalling Devices, Switchgear, Transformers and DC Power Supplies,		
Automation Systems for Machine Tools		Main- and EMERGENCY-STOP Switches, Control Switches, Terminal Blocks		
SINUMERIK & SIMODRIVE	NC 60	BERO - Sensors for Automation	NS BERC	
Cables, Connectors and System Components	NC Z	Products and Systems	NS PS	
		for Low-Voltage Power Distribution SENTRON WL	NS WL	
Drive Systems				
Variable-Speed Drives		Motion Control System SIMOTION	PM 10	
DC Motors	DA 12			
DC Drives Preferred Series up to 500 kW	DA 12.1	Process Instrumentation and Analytics		
OC Drives Preferred Series 215 kW to 1500 kW	DA 12.2	Field Instruments for Process Automation	FI 01	
SIMOREG DC MASTER 6RA70 Digital Chassis Converters	DA 21.1	Measuring Instruments for Pressure, Differential Pressure, Flow, Level and Temperature, Positioners and Liquid Meters		
SIMOREG K 6RA22 Analog Chassis Converters	DA 21.2	PDF: Indicators for panel mounting	MP 12	
SIMOREG DC MASTER 6RM70 Digital Converter Cabinet Units	DA 22	SIREC Recorders and Accessories	MP 20	
SIMOVERT PM Modular Converter Systems	DA 45	SIPART, Controllers and Software	MP 31	
SIEMOSYN Motors	DA 48	SIWAREX Weighing Systems	WT 01	
MICROMASTER 410/420/430/440 Inverters	DA 40 DA 51.2	Continuous Weighing and Process Protection	WT 01	
MICROMASTER 411/COMBIMASTER 411	DA 51.2 DA 51.3	Gas Analysis Equipment for the Process Industry	PA 10	
SIMOVERT MV Medium-Voltage Drives	DA 61.5	PDF: Process Analytics,	PA 11	
SIMOVERT MASTERDRIVES Vector Control	DA 65.10	Components for Sample Preparation	17, 11	
SIMOVERT MASTERDRIVES Motion Control	DA 65.10	SIPAN Liquid Analysis	PA 20	
Synchronous and asynchronous servomotors for	DA 65.3			
SIMOVERT MASTERDRIVES	27 (00.0	SIMATIC Industrial Automation Systems		
SIMODRIVE 611 universal and POSMO	DA 65.4	SIMATIC PCS Process Control System	ST 45	
ow-Voltage Three-Phase-Motors		PDF: SIMATIC S5/505 Automation Systems	ST 50	
Project Manual	M 10	Components for Totally Integrated Automation and Micro Automation	ST 70	
Squirrel-Cage Motors, Totally Enclosed, Fan-Cooled	M 11	SIMATIC PCS 7 Process Control System	ST PCS 7	
Automation Systems for Machine Tools SIMODRIVE	NC 60	PDF: Add-ons for the SIMATIC PCS 7	ST PCS	
 AC Main Spindle Motors 1PM, 1FE, 1PH 		Process Control System	311031	
 AC Servomotors 1FT, 1FK 		SIMATIC Control Systems	ST DA	
 AC Linear motors 1FN 				
Converter System SIMODRIVE 611		SIPOS Electric Actuators		
 Converter Systems SIMODRIVE POSMO A/CD/CA/SI 		Electric Rotary, Linear and Part-turn Actuators	MP 35	
Drive and Control Components for Hoisting Equipment	HE 1	Electric Rotary Actuators for Nuclear Plants	MP 35.1,	
		Systems Engineering		
Electrical Installation Technology		Power supplies SITOP power	KT 10.1	
PDF: ALPHA Small Distribution Boards and	ETA1	System cabling SIMATIC TOP connect	KT 10.2	
Distribution Boards	ET A 2	MOBY Identification Systems	KT 21	
PDF: ALPHA Side-by-Side Switchgear Cabinets	ET A3	Industrial Microcomputers SICOMP	KT 51	
PDF: BETA Modular Installation Devices	ET B1	Cyctom Colutions		
PDF: DELTA Switches and Outlets	ET D1	System Solutions Applications and Products for Industry are part of the		
PDF: GAMMA Building Management Systems	ET G1	interactive catalog CA 01		
Human Machine Interface Systems SIMATIC HMI	ST 80	TELEPERM M Process Control System	DIT 44	
		AS 235, AS 235H and AS 235K automation systems	PLT 111	
		PDF: AS 488/TM automation systems	PLT 112	
		Operating and monitoring with WinCC/TM	PLT 123	
Industrial Communication and Field Devices	IK PI	CS 275 bus system	PLT 130	

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